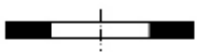
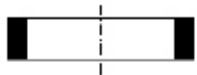
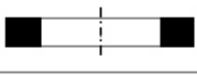
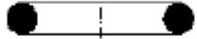
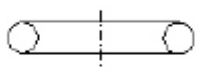
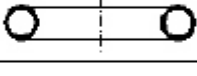
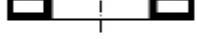




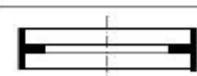
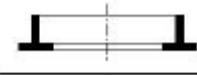
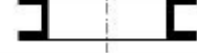
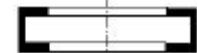





SAHINLER HPK65 Roll Form Machine			
TUBE / PIPE	SHS / RHS	ANGLE	FLAT/SQUARE
34 OD	25 x X	UP TO 60 X 60 X 6	UP TO 80 X 20
42 OD	30 x X		UP TO 32 X 32
48 OD	35 x X		
51 OD	40 x X		
	50 x X		
	75 x X		
Where X can vary but not greater than the other dimension, various wall thickness available Steel, aluminium and stainless steel materials can be rolled			

CAPACITY CHART FOR MODEL HPK 65

No	Profile type	Maximum size	Min. int \varnothing	Notes
1		60 x 10 20 x 5	500 250	Standard rolls
2		80 x 20 80 x 5	500 250	Standard rolls
3		32 x 32 12 x 12	400 220	Standard rolls
4		\varnothing 35 \varnothing 10	350 200	Optional rolls
5		\varnothing 60x2 \varnothing 15x1,5	600 200	Optional rolls
6		\varnothing 2"x3,91 \varnothing 1/2"x2,77	350 200	Optional rolls
7		50x25x3 20x15x2	450 250	Optional rolls
8		45x45x3 20x20x2	550 250	Optional rolls
9		60x60x6 30x30x4	650 350	Standard rolls
10		50x50x5 30x30x4	550 350	Standard rolls
11		60x60x7 20x20x3	550 250	Standard rolls
12		50x50x6 20x20x3	500 250	Standard rolls
13		60x60x7 20x20x3	500 250	Standard rolls
14		UPN 80 UPN 30	450 250	Standard rolls
15		UPN 65 UPN 30	450 250	Standard rolls
16		IPN 80	600	Optional rolls